

## ECCENTRICITY INFLUENCE UPON THE DYNAMIC VELOCITIES AND ACCELERATIONS OF A CRANK - PISTON MECHANISM

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**Abstract:** The crank - piston mechanism has a very wide use in technique, when the rotation motion must be transformed in translation or inversely. This mechanism is often used as an eccentric mechanism. The eccentricity of this mechanism may come into sight in small values as a consequence of manufacturing imprecision or also of wear. The purpose of this paper is to emphasize the influence of eccentricity upon the dynamic kinematical characteristics of this mechanism. Also the paper demonstrates the influence of mass, of forces and of crank balancing upon velocities and accelerations of the considered mechanism.

### 1. NOTATIONS

Bellow in the paper, the following notations are used:  $M_{red1}$  - equivalent moment of the mechanism, reduced at element (1);  $I_i(\varphi_1)$  - equivalent moment of inertia of the mechanism, reduced at element (1);  $I_{i0}$  - equivalent moment of inertia of the mechanism, reduced at element (1), for  $\varphi_1 = 0$ ;  $e$  - eccentricity of the mechanism;  $l_1$  - crank length;  $l_2$  - rod length;  $\varphi_1, \varphi_2$  - (see Fig. 1);  $I_{11}$  - moment of inertia of the balanced crank;  $I_{12}$  - moment of inertia of the unbalanced crank;  $m_{12}$  - mass of the unbalanced crank;  $m_2$  - mass of the rod;  $I_{22}$  - moment of inertia of the rod;  $m_3$  - mass of the piston;  $\omega_{21}, \omega_{2r1}$  - kinematical and dynamic angular velocity of the rod, respectively;  $\varepsilon_{20}, \varepsilon_{2ri}$  - kinematical and dynamic acceleration of the rod, respectively;  $v_{M21}, v_{M31}$  - kinematical velocity of the mass centers  $M_2$  and  $M_3$ , respectively;  $v_{M2ri}, v_{M3ri}$  - dynamic velocity of the mass centers  $M_2$  and  $M_3$ , respectively;  $a_{M20}, a_{M30}$  - kinematical acceleration of the mass centers  $M_2$  and  $M_3$ , respectively;  $a_{M2ri}, a_{M3ri}$  - dynamic acceleration of the mass centers  $M_2$  and  $M_3$ , respectively.

### 2. GENERAL CONSIDERATIONS

As examples of using the crank - piston mechanism in technique, when the rotation motion must be transformed in translation or inversely, at least there can be mentioned: the engines, compressors, pumps with piston mechanisms, the mechanisms of feeding systems from automatic lines, the mechanisms of machines with percussion (forging machines, punching machines, machines for stony materials processing, machines for drilling of hard rocks), the mechanism of needle from sewing machines, [1], [8], [13], [14], [15], [19]. The eccentricity of the mechanism may come into sight in small values as a consequence of manufacturing imprecision or also of wear [4], ..., [7], [16].

In traditional design calculations kinematical analysis of a crank - piston mechanism is made considering that the angular velocity of crank  $\omega_1$  is considered to be constant and consequently crank acceleration  $\varepsilon_1$  is considered to be null [1], [8], [14], [15], [19], [20].

Taking into account, when designing, the mass, the moments of inertia as well as the forces acting on mechanism links, and unbalancing of crank, kinematical parameters are changed, fundamentally.

In this paper, two structural mechanism schemes (Fig. 1) were considered. For the computer simulation four cases were considered:

- 1 - crank balanced, rod mass neglected ( $m_2 = 0$ );
- 2 - crank balanced, mass rod  $m_2 \neq 0$ ;
- 3 - crank unbalanced, rod mass neglected ( $m_2 = 0$ );
- 4 - crank unbalanced, rod mass  $m_2 \neq 0$ .

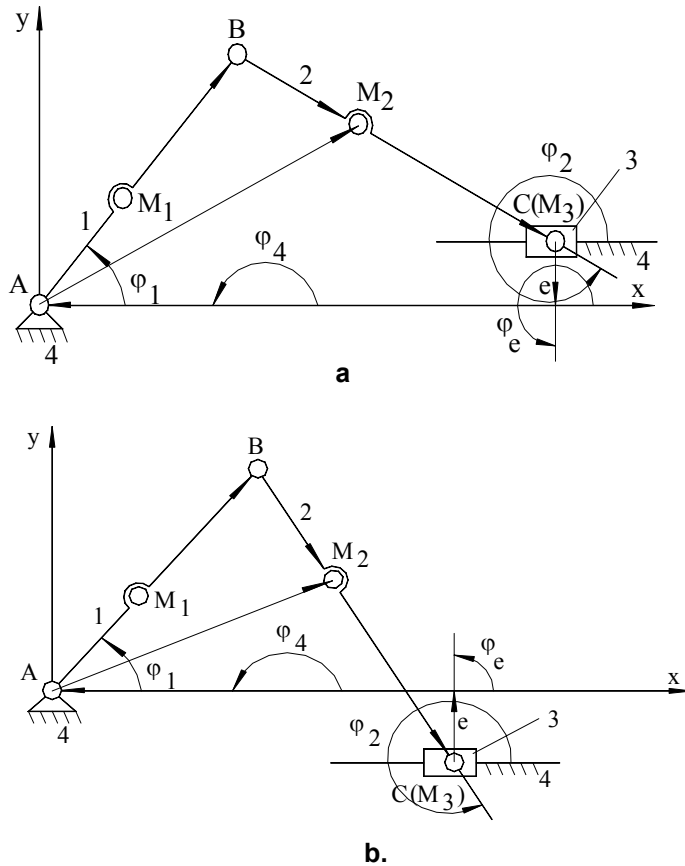


Fig. 1. Scheme of the crank mechanism: a) positive eccentricity, b) negative eccentricity

### 3. DYNAMIC MATHEMATICAL MODELING OF MECHANISMS

In according with Fig. 1, for Fig.1a:

$$\varphi_{2p} = a \sin\left(\frac{e - l_1 \cdot \sin \varphi_1}{l_2}\right) \quad (1)$$

and for Fig. 1b:

$$\varphi_{2n} = a \sin\left(-\frac{e + l_1 \cdot \sin \varphi_1}{l_2}\right) \quad (2)$$

For  $e = 0$ :

$$\varphi_2 = a \sin\left(-\frac{l_1 \cdot \sin \varphi_1}{l_2}\right) \quad (3)$$

$$l_4 = l_1 \cdot \cos \varphi_1 + l_2 \cdot \cos \varphi_2 \quad (4)$$

Starting from Lagrange equation of second species, [1], ... , [3], [8], ..., [18] there have been established the calculus relations for angular real (dynamic) velocities of leading element (1):

$$\omega_{1ri} = \sqrt{\frac{I_{i0}}{I_i(\varphi_1)} \cdot \omega_1^2 + \frac{2}{I_i(\varphi_1)} \cdot \int_0^{\varphi_1} M_{red1}(\varphi_1) \cdot d\varphi_1} \quad (5)$$

for angular accelerations of leading element (1), using in calculations  $\omega_1 = \text{constant}$ :

$$\varepsilon_{1i} = \frac{M_{red1} - a_i \cdot \omega_1^2}{I_i(\varphi_1)} \quad (6)$$

and for real (dynamic) angular accelerations of leading element (1):

$$\varepsilon_{1ri} = \frac{M_{red1} - a_i \cdot \omega_{1ri}^2}{I_i(\varphi_1)} \quad (7)$$

with real (dynamic) angular velocities  $\omega_{1ri}$ .

In relations (1), ..., (7),  $i=1, \dots, 4$ , corresponding to the four instances already announced,

$$a_1 = m_3 \cdot l_{41} \cdot l_{411} \quad (8)$$

$$a_2 = l_{22} \cdot \varphi_{21} \cdot \varphi_{211} + m_2 \cdot A \cdot A_1 + m_3 \cdot l_{41} \cdot l_{411} \quad (9)$$

$$a_3 = a_1, a_4 = a_2 \quad (10)$$

where:

$$A = \sqrt{l_1^2 + \frac{l_2^2}{4} \cdot \varphi_{21}^2 + l_1 \cdot l_2 \cdot \varphi_{21} \cdot \cos(\varphi_2 - \varphi_1)} \quad (11)$$

The equivalent moments of inertia of the mechanism, reduced at element (1) are:

$$I_1(\varphi_1) = I_{11} + m_3 \cdot l_{41}^2 \quad (12)$$

$$I_2(\varphi) = I_{11} + l_{22} \cdot \varphi_{21}^2 + m_2 \cdot A^2 + m_3 \cdot l_{41}^2 \quad (13)$$

$$I_3(\varphi_1) = I_{12} + m_{12} \cdot \frac{l_1^2}{4} + m_3 \cdot l_{41}^2 \quad (14)$$

$$I_4(\varphi_1) = I_{12} + m_{12} \cdot \frac{l_1^2}{4} + l_{22} \cdot \varphi_{21}^2 + m_2 \cdot A^2 + m_3 \cdot l_{41}^2 \quad (15)$$

$$\varphi_{21} = \frac{d\varphi_2}{d\varphi_1}, \varphi_{211} = \frac{d\varphi_{21}}{d\varphi_1}, l_{41} = \frac{dl_4}{d\varphi_1}, l_{411} = \frac{dl_{41}}{d\varphi_1}, A_1 = \frac{dA}{d\varphi_1} \quad (16)$$

For the rod (2):

$$\omega_{21} = \omega_1 \cdot \varphi_{21}, \omega_{21p,n} = \omega_1 \cdot \varphi_{21p,n}, \varepsilon_{20} = \omega_1^2 \cdot \varphi_{211}, \varepsilon_{20p,n} = \omega_1^2 \cdot \varphi_{211p,n} \quad (17)$$

$$\varepsilon_{2ri} = \omega_{1ri}^2 \cdot \varphi_{211} + \varepsilon_{1ri} \cdot \varphi_{21}, \varepsilon_{2rip,n} = \omega_{1rip,n}^2 \cdot \varphi_{211p,n} + \varepsilon_{1rip,n} \cdot \varphi_{21p,n} \quad (18)$$

$$v_{M21} = \omega_1 \cdot A, v_{M21p,n} = \omega_1 \cdot A_{p,n}, v_{M2ri} = \omega_{1ri} \cdot A, v_{M2rip,n} = \omega_{1rip,n} \cdot A_{p,n} \quad (19)$$

$$a_{M2xop,n} = -\omega_1^2 \cdot (l_1 \cdot \cos \varphi_1 + \frac{l_2}{2} \cdot (\varphi_{211p,n} \cdot \sin \varphi_{2p,n} + \varphi_{21p,n}^2 \cdot \cos \varphi_{2p,n})) \quad (20)$$

$$a_{M2yop,n} = \omega_1^2 \cdot (-l_1 \cdot \sin \varphi_1 + \frac{l_2}{2} \cdot (\varphi_{211p,n} \cdot \cos \varphi_{2p,n} - \varphi_{21p,n}^2 \cdot \sin \varphi_{2p,n})) \quad (21)$$

$$a_{M20} = \sqrt{a_{M2xop,n}^2 + a_{M2yop,n}^2} \quad (22)$$

$$a_{M2xrip,n} = -(\varepsilon_{1rip,n} (l_1 \sin \varphi_1 + \frac{l_2}{2} \varphi_{21p,n} \sin \varphi_{2p,n}) + \quad (23)$$

$$+ \omega_{1rip,n}^2 (l_1 \cos \varphi_1 + \frac{l_2}{2} (\varphi_{211p,n} \sin \varphi_{2p,n} + \varphi_{21p,n}^2 \cos \varphi_{2p,n})))$$

$$a_{M2yrip,n} = \varepsilon_{1rip,n} (l_1 \cos \varphi_1 + \frac{l_2}{2} \varphi_{21p,n} \cos \varphi_2 + \omega_{1rip,n}^2 (-l_1 \sin \varphi_1 + \frac{l_2}{2} (\varphi_{211p,n} \cos \varphi_{2p,n} - \varphi_{21p,n}^2 \sin \varphi_{2p,n})) \quad (24)$$

$$a_{M2rip,n} = \sqrt{a_{M2xrip,n}^2 + a_{M2yrip,n}^2} \quad (25)$$

For the piston (3):

$$v_{M31} = \omega_1 l_{41}, v_{M3rip,n} = \omega_{1rip,n} l_{41p,n}, a_{M30} = \omega_1^2 l_{411}, a_{M3rip,n} = \varepsilon_{1rip,n} l_{41p,n} + \omega_{1rip,n}^2 l_{411p,n} \quad (26)$$

#### 4. NUMERICAL EXAMPLE

For a computer simulation there were used the following numerical data:  $l_1=0.1$  m;  $l_2 = 0.4$  m;  $I_{11} = 0.004$  Nms<sup>2</sup>;  $m_{12} = 0.55$  kg;  $I_{22} = 0.0005$  Nms<sup>2</sup>;  $m_2 = 2.2$  kg;  $I_{22}=0.03$  Nms<sup>2</sup>;  $m_3 = 2$  kg;  $\omega_1 = 100$  s<sup>-1</sup>;  $\varphi_1 = 0,10 \cdot \frac{\pi}{180} \dots 2\pi$ ;  $F_3(\varphi_1) = \text{if}(\varphi_1 \leq \pi, 38, -5)$ ;  $M_1 = 3.9$  Nm;  $e=0.05$  m;  $M_{red1}(\varphi_1) = M_1 + F_3(\varphi_1) l_{41}$ ;  $\varepsilon_1 = 0$ ;  $i = 1, \dots, 4$ , for the four cases before announced.

#### 5. OBTAINED RESULTS AND COMMENTARY

In Figs. 2, ... , 15, there are represented the results obtained through a computer simulation.

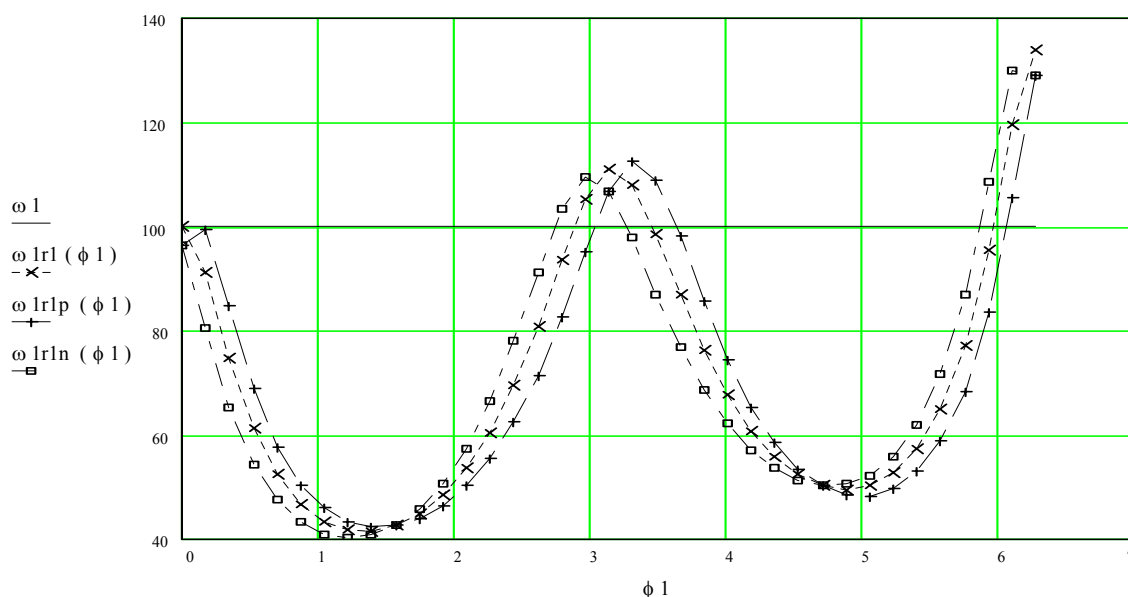


Fig. 2.  $\omega_1, \omega_{1r1}, \omega_{1r1p}, \omega_{1r1n}$  depending on  $\varphi_1$

The velocities  $\omega_{1r1}, \omega_{1r1p}, \omega_{1r1n}, \omega_{1r2}, \omega_{1r2p}, \omega_{1r2n}, \omega_{1r3}, \omega_{1r3p}, \omega_{1r3n}$ , reach bigger values in comparison with  $\omega_1=100$ s<sup>-1</sup>. The velocities  $\omega_{1r3}, \omega_{1r3p}, \omega_{1r3n}$ , reach the biggest values and vary between 30 and 130s<sup>-1</sup>. Eccentricity influence is of 20s<sup>-1</sup> for positive and 40s<sup>-1</sup> for negative. Eccentricity moves curves to the left with 9° for positive and with 18° for negative (Figs. 2, 3, 4). The angular velocities  $\omega_{2r1}, \omega_{2r1p}, \omega_{2r1n}$  vary between -34 and 27s<sup>-1</sup>. Horizontal change of place of curves is insignificant (Fig. 7). The velocities  $v_{M2r1}, v_{M2r1p}, v_{M2r1n}$  have smaller values (4.2....6.7 ms<sup>-1</sup>) in comparison with velocity  $v_{M21}$  (5...10.1 ms<sup>-1</sup>).

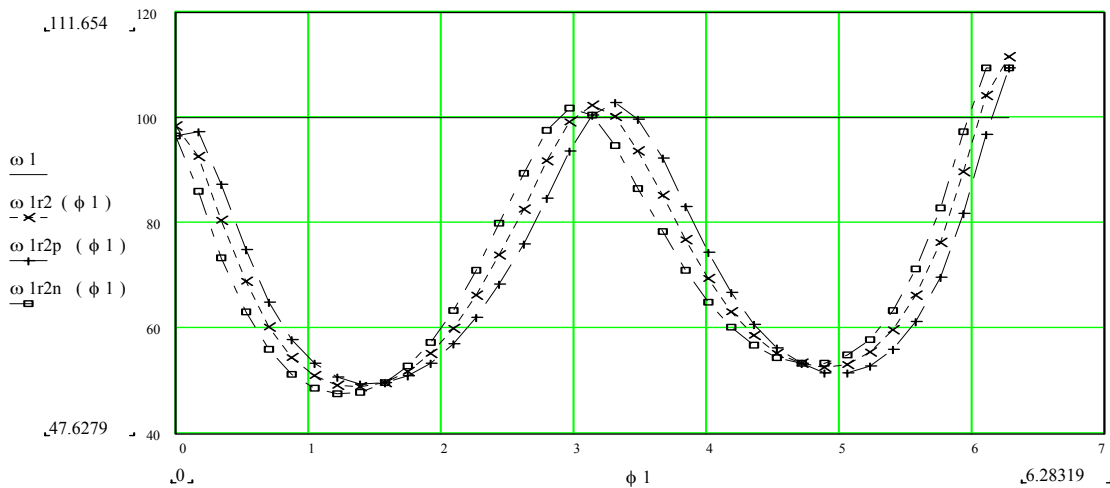


Fig. 3.  $\omega_1, \omega_{1r2}, \omega_{1r2p}, \omega_{1r2n}$  depending of  $\phi_1$

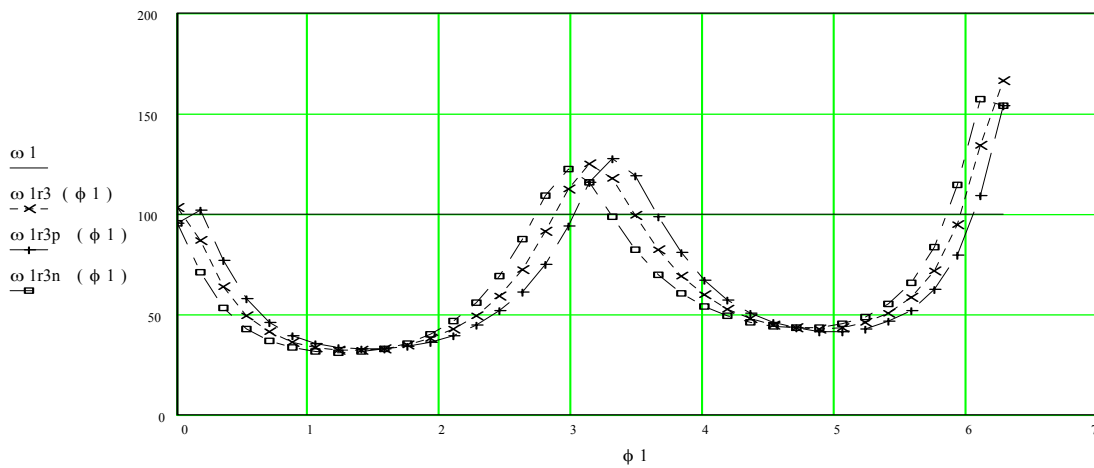


Fig. 4.  $\omega_1, \omega_{1r3}, \omega_{1r3p}, \omega_{1r3n}$  depending of  $\phi_1$

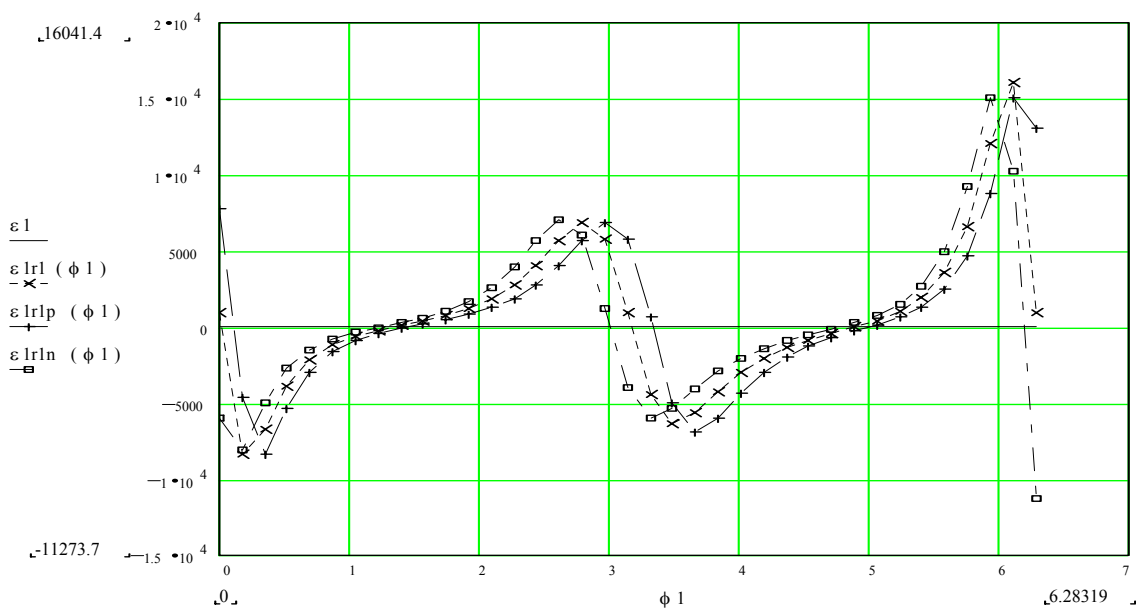


Fig. 5.  $\varepsilon_1, \varepsilon_{1r1}, \varepsilon_{1r1p}, \varepsilon_{1r1n}$  depending of  $\phi_1$

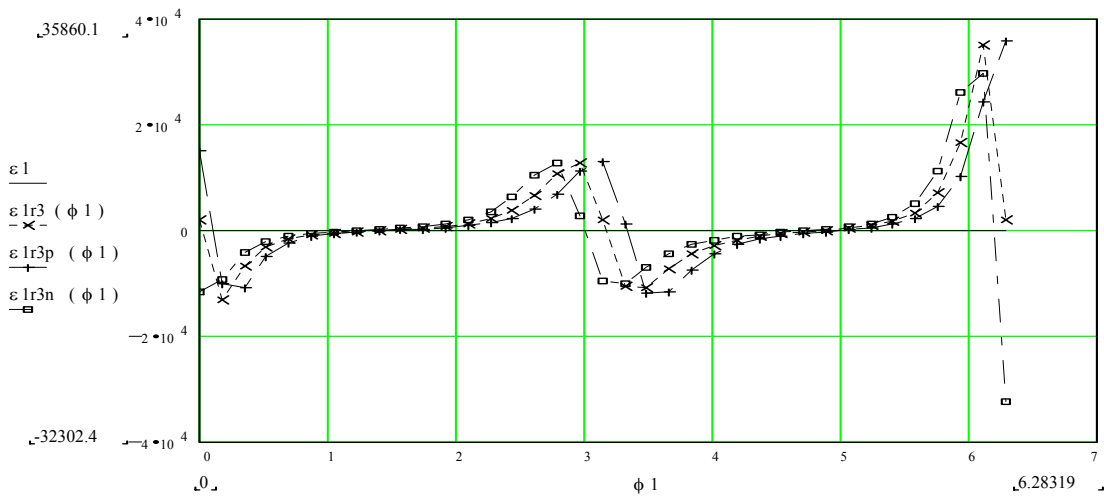


Fig. 6.  $\varepsilon_1$ ,  $\varepsilon_{1r3}$ ,  $\varepsilon_{1r3p}$ ,  $\varepsilon_{1r3n}$  depending of  $\varphi_1$

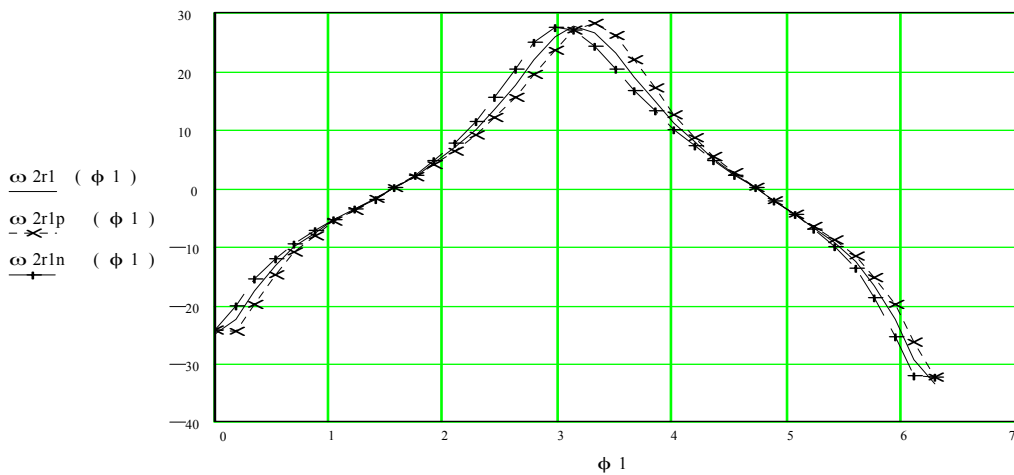


Fig. 7.  $\omega_{2r1}$ ,  $\omega_{2r1p}$ ,  $\omega_{2r1n}$  depending of  $\varphi_1$

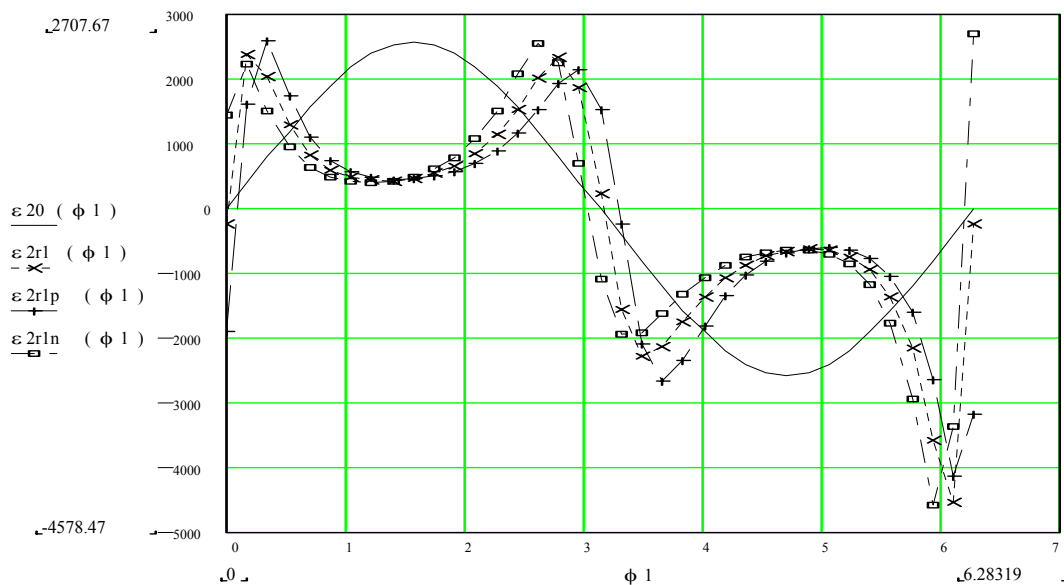


Fig. 8.  $\varepsilon_{20}$ ,  $\varepsilon_{2r1}$ ,  $\varepsilon_{2r1p}$ ,  $\varepsilon_{2r1n}$  depending of  $\varphi_1$

Horizontal change of places of curves is of  $27^{\circ}$  for positive eccentricity and of  $55^{\circ}$  for negative (Figs. 9, 10).

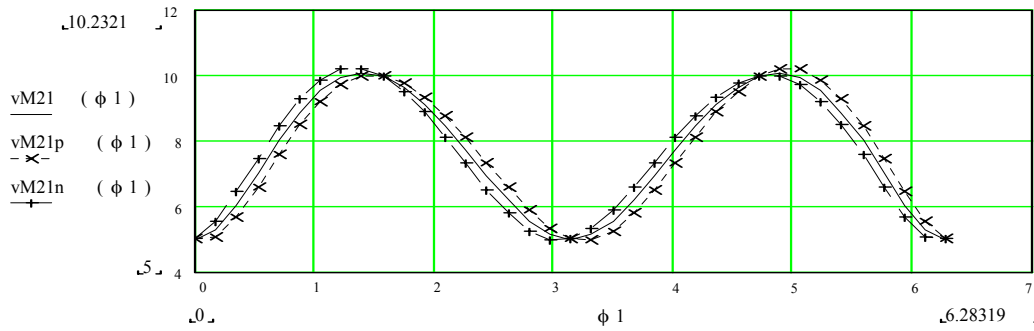


Fig.9.  $v_{M21}, v_{M21p}, v_{M21n}$  depending of  $\phi_1$

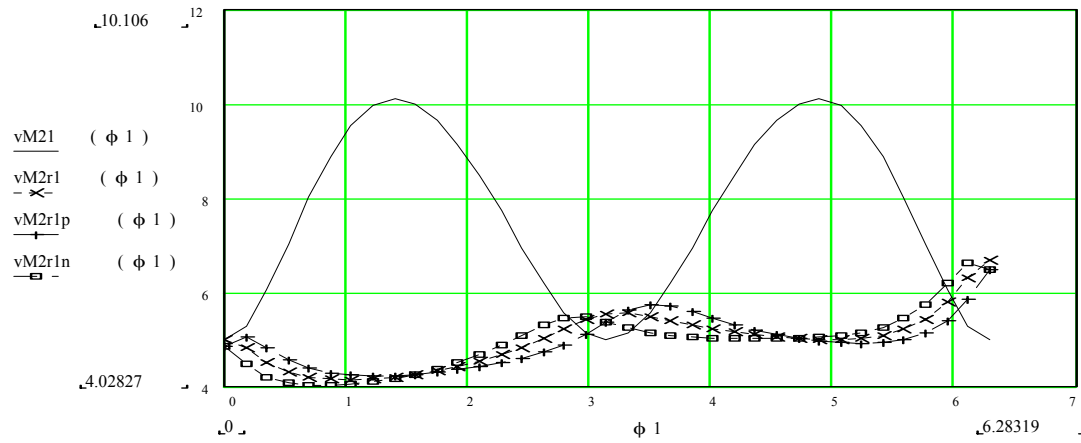


Fig. 10.  $v_{M2r1}, v_{M2r1p}, v_{M2r1n}$  depending of  $\phi_1$

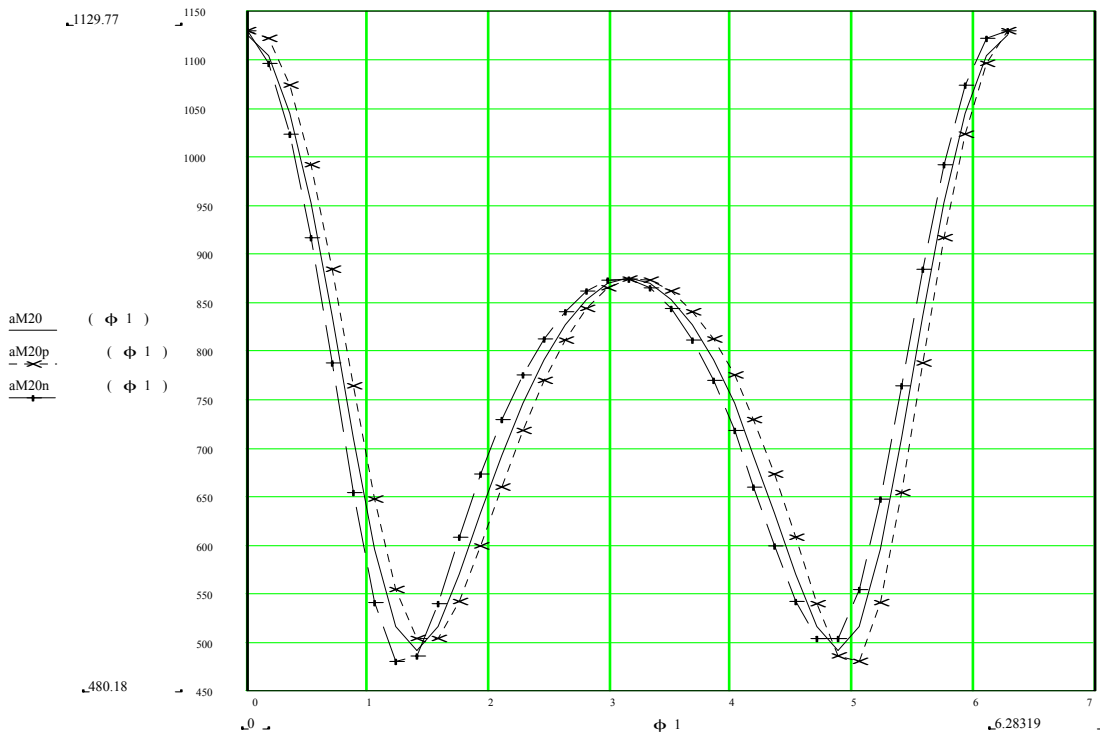


Fig. 11.  $a_{M20}, a_{M20p}, a_{M20n}$  depending of  $\phi_1$

Piston velocities  $v_{M3r1}$ ,  $v_{M3r1p}$ ,  $v_{M3r1n}$  vary between  $-4.3$  and  $5.7\text{ms}^{-1}$  and horizontal change of place of curves is of  $13^\circ$  to the right for positive eccentricity and  $13^\circ$  to the left for negative (Fig. 13).

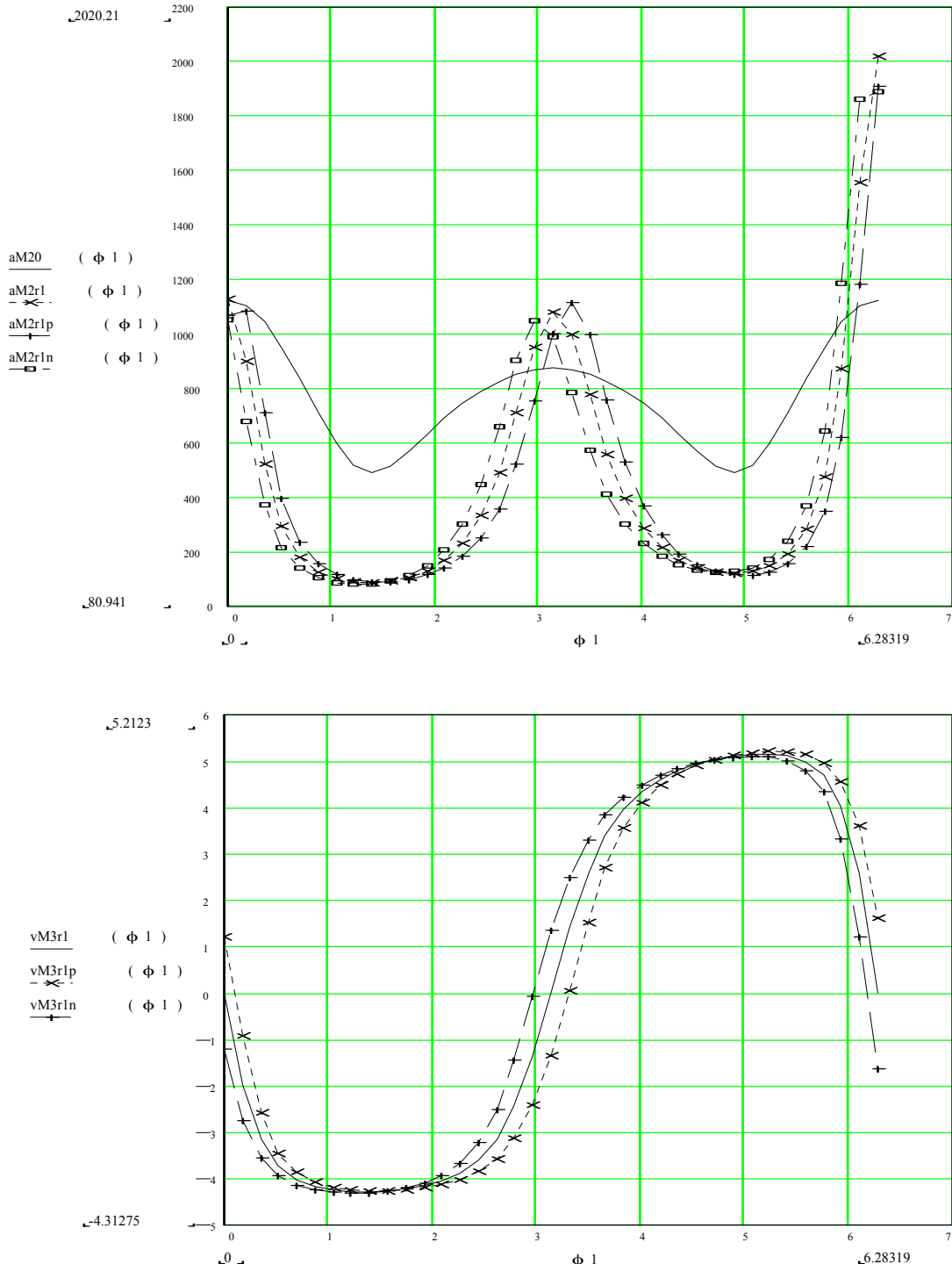


Fig. 12.  $a_{M20}$ ,  $a_{M2r1}$ ,  $a_{M2r1p}$ ,  $a_{M2r1n}$  depending of  $\phi_1$

Fig. 13.  $v_{M3r1}$ ,  $v_{M3r1p}$ ,  $v_{M3r1n}$  depending of  $\phi_1$

Angular accelerations  $\varepsilon_{1r1}$ ,  $\varepsilon_{1r1p}$ ,  $\varepsilon_{1r1n}$  vary between  $-11270$  and  $16040\text{ s}^{-2}$  but angular accelerations  $\varepsilon_{1r3}$ ,  $\varepsilon_{1r3p}$ ,  $\varepsilon_{1r3n}$  vary between  $-37302$  and  $35860\text{ s}^{-2}$  in comparison to



$\varepsilon_1=0$ . Horizontal change of place of curves is of  $12^\circ$  to the right for positive eccentricity and of  $12^\circ$  to the left for negative (Figs. 5, 6).

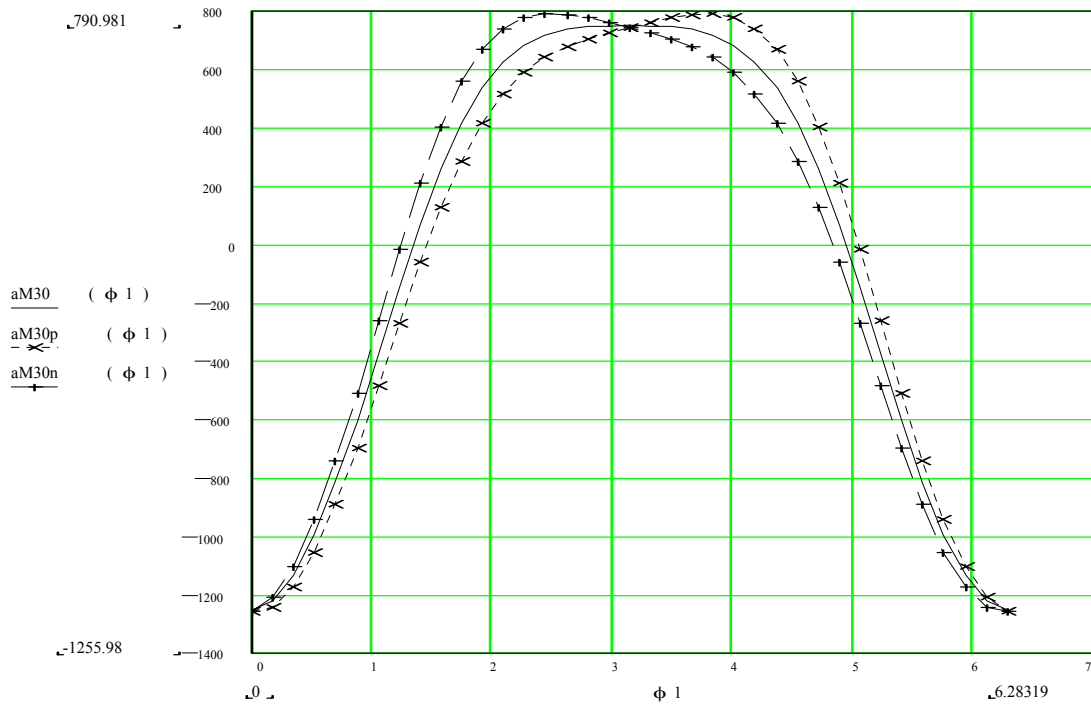


Fig. 14.  $a_{M30}$ ,  $a_{M30p}$ ,  $a_{M30n}$  depending of  $\phi_1$

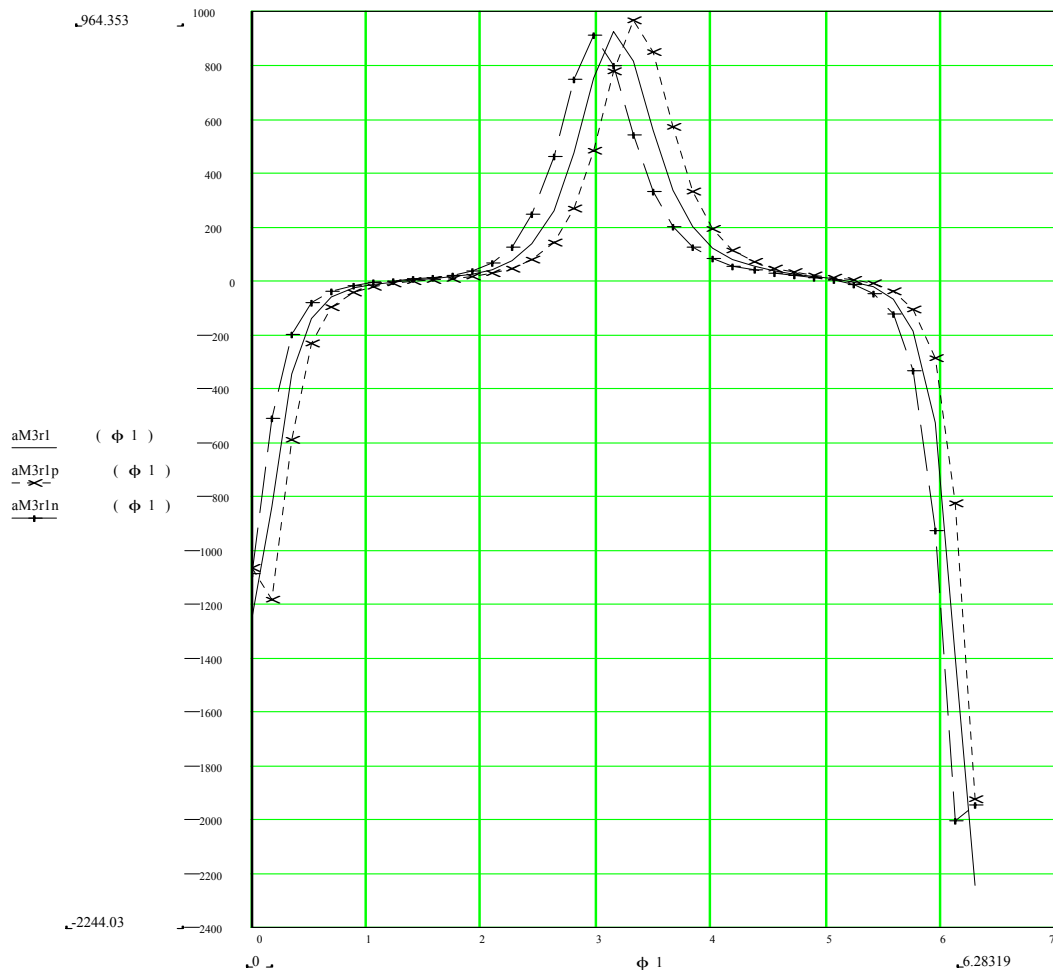


Fig. 15.  $a_{M3r1}$ ,  $a_{M3r1p}$ ,  $a_{M3r1n}$  depending of  $\varphi_1$ 

Angular accelerations  $\varepsilon_{2r1}$ ,  $\varepsilon_{2r1p}$ ,  $\varepsilon_{2r1n}$  vary between  $-4578$  and  $2708 \text{ s}^{-2}$  in comparison with  $\varepsilon_{20}$  that varies between  $-2600$  and  $2600 \text{ s}^{-2}$ . Horizontal change of place of curves is of  $13^0$  to the right for positive eccentricity and of  $13^0$  to the left for negative (Fig.8). Accelerations  $a_{M20p}$  and  $a_{M20n}$  vary between  $480$  and  $1130 \text{ s}^{-2}$  but accelerations  $a_{M2r1}$ ,  $a_{M2r1p}$ ,  $a_{M2r1n}$ , vary between  $80$  and  $2020 \text{ ms}^{-2}$  in comparison with  $a_{M20}$  that varies between  $500$  and  $1100 \text{ ms}^{-2}$ . Horizontal change of place of curves is insignificant (Fig.11, Fig.12).

Piston accelerations  $a_{M30p}$ ,  $a_{M30n}$  vary between  $-1255$  and  $790 \text{ ms}^{-2}$  but accelerations  $a_{M3r1}$ ,  $a_{M3r1p}$ ,  $a_{M3r1n}$  vary between  $-2244$  and  $964 \text{ ms}^{-2}$  in comparison with  $a_{M30}$  that varies between  $-1255$  and  $760 \text{ ms}^{-2}$ .

## 6. CONCLUSIONS

Eccentricity influence is small relatively for eccentricity value of  $0.05\text{m}$  for a length of crank of  $0.1\text{m}$ . Technological eccentricities of values comparable with dimensions tolerances have an insignificant influence upon dynamic velocities and accelerations. Dynamic velocities and accelerations have much bigger values in comparison with kinematical and they are strongly variable.

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