Keywords (TNR 54)
List the keywords covered in your paper. These keywords will also be used by the publisher to produce a keyword index. (TNR 36)

Introduction
A poster is an abstract of your research. All posters must be in English, also the table and figure texts. Use italic for emphasizing a word or phrase. Do not use boldface typing or capital letters except for section headings (cf. remarks on section headings, below).

Formatting the text
The text of your paper should be formatted as follows:
- 36 Times New Roman.
- The text should be set to single line spacing.
- Paragraphs should be justified.

Equations
Equations should be centred and should be numbered with the number on the right-hand side.

$$T_{x}(t,t) = T_{y}(t,t)$$  \hspace{1cm} (1)

Tables
Tables should be centered.

Table 2. Place table titles above the tables (TNR 32 bold)

<table>
<thead>
<tr>
<th>Nr.</th>
<th>Operations (TNR 32 bold)</th>
<th>Work place (machine)</th>
<th>Time (min &amp; sec)</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td></td>
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</tr>
</tbody>
</table>

Figures (TNR 54)
Figures should be centered.

Is very important that all the images and all the tables that are add, to be relevant for the subject. Try as possible you can to add images that can be sustained by explained text.

This section should contain the largest number of information, and the presented study should have theoretical and experimental results.

Conclusions
This paragraph contains the most important results presented in the paper, and the relation with future research.

Acknowledgments
Thank for specific contributions (TNR 32).

References
References should be cited in the text by placing sequential numbers in brackets (for example, [1], [2, 5, 7], [8-10]). They should be numbered in the order in which they are cited. A complete reference should provide enough information to locate the article.
The Reference general style is:
Surname initial. Name of the author, The title of the article (italic), Collection, Proceedings or Journal (title, edition, volume, Editor Name, where and what applicable), Publishing House, City, year of appearance, pages.